

6.92 A large room uses a fan to draw in atmospheric air at 20°C through a 30 cm by 30 cm commercial-steel duct 12 m long, as in Fig. P6.92. Estimate (a) the air flow rate in m³/hr if the room pressure is 10 Pa vacuum; and (b) the room pressure if the flow rate is 1200 m³/hr. Neglect minor losses.

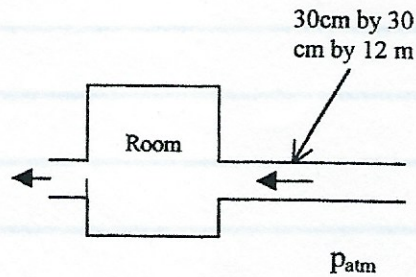


Fig. P6.92

$$\frac{P_1}{\rho} + \frac{V_1^2}{2g} + z_1 + h_p = \frac{P_2}{\rho} + \frac{V_2^2}{2g} + z_2 + h_e + h_f$$

$$\frac{P_1 - P_2}{\rho} = h_f = f \frac{L}{D_h} \frac{V^2}{2g} \quad f = f \left(Re_{D_h}, \frac{\epsilon}{D_h} \right)$$

$$D_h = \frac{4A}{P} = \frac{4 \cdot 0.3^2}{4 \cdot 0.3} = 0.3 = 30 \text{ cm}$$

Table 6.4 b/a = 1

$$f_{Re_{D_h}} = 56.91$$

$$D_{eff} = \frac{64}{56.91} = 1.125 D_h = 33.74 \text{ cm}$$

$$\rho = 1.2 \text{ kg/m}^3$$

$$\mu = 1.8 \times 10^{-5} \frac{\text{kg}}{\text{m} \cdot \text{s}}$$

$$(b) \quad V = \frac{Q}{A} = \frac{1200 / 3600}{0.3^2} = 3.7 \text{ m/s}$$

$$Re_{D_h} = \frac{\rho V D_h}{\mu} = \frac{1.2 \times 3.7 \times 0.3}{1.8 \times 10^{-5}} = 74,100$$

$$\epsilon = 0.046 \quad \epsilon / D_h = 0.000153$$

$$f = 0.0198$$

$$\Delta p = f \frac{L}{D_h} \frac{\rho V^2}{2} = 0.0198 \frac{12}{0.3} \frac{1.2}{2} 3.7^2 = 6.53 \text{ Pa}$$

vacuum

$$(a) \quad \Delta p = 10 = f \left(\frac{12}{0.3} \right) \left(\frac{1.2}{2} \right) V^2 \quad V = \frac{Q}{0.3^2} \quad \text{is below } P_{atm}$$

$$f = f \left(\frac{1.2 V \cdot 0.3}{1.8 \times 10^{-5}}, \frac{\epsilon}{D_h} = 0.000153 \right)$$

guess and iterate

$$f_1 = 0.01 \Rightarrow V_1 = 6.46 \text{ m/s} \quad Re_{D_h} = 129,151$$

$$f_2 = 0.0185 \Rightarrow V_2 = 4.74 \text{ m/s} \quad Re_{D_h} = 94,953$$

$$f_3 = 0.019 \Rightarrow V_3 = 4.69 \text{ m/s} \quad Re_{D_h} = 93,800$$

final

$$Q = 0.422 \text{ m}^3/\text{s} = 1520 \text{ m}^3/\text{hr}$$

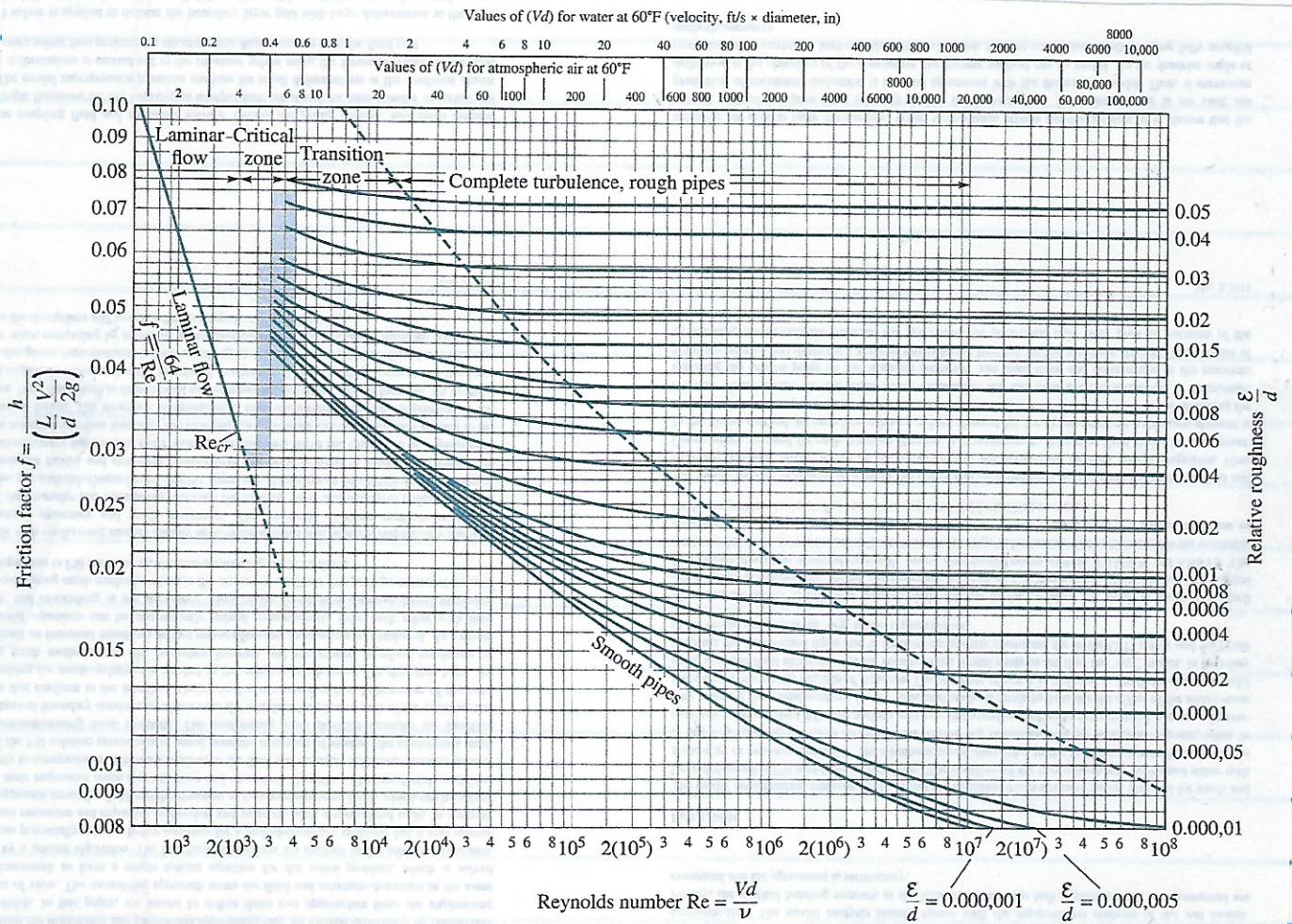


Fig. 6.13 The Moody chart for pipe friction with smooth and rough walls. This chart is identical to Eq. (6.48) for turbulent flow. (From Ref. 8, Source: ASME.)

Table 6.1 Recommended Roughness Values for Commercial Pipes

Material	Condition	ϵ		Uncertainty, %
		ft	mm	
Steel	Sheet metal, new	0.00016	0.05	±60
	Stainless, new	0.000007	0.002	±50
	Commercial, new	0.00015	0.046	±30
	Riveted	0.01	3.0	±70
	Rusted	0.007	2.0	±50
Iron	Cast, new	0.00085	0.26	±50
	Wrought, new	0.00015	0.046	±20
	Galvanized, new	0.0005	0.15	±40
	Asphalted cast	0.0004	0.12	±50
	Drawn, new	0.000007	0.002	±50
Plastic	Drawn tubing	0.000005	0.0015	±60
Glass	—	Smooth	Smooth	
Concrete	Smoothed	0.00013	0.04	±60
	Rough	0.007	2.0	±50
Rubber	Smoothed	0.000033	0.01	±60
Wood	Stave	0.0016	0.5	±40

Table 6.4 Laminar Friction Constants fRe for Rectangular and Triangular Ducts

Rectangular	Isosceles triangle
b/a	θ , deg
0.0	0
0.05	10
0.1	20
0.125	30
0.167	40
0.25	50
0.4	60
0.5	70
0.75	80
1.0	90