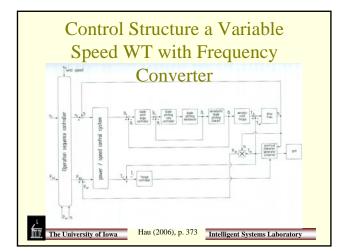
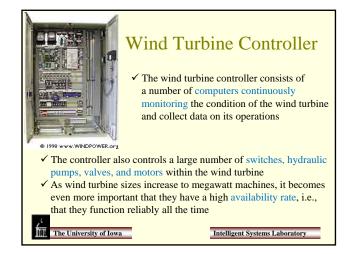


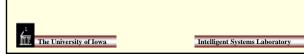
3





Communicating with the Outside World

- ✓ The controller communicates with the operator of the wind turbine via a communications link, e.g., sending alarms or requests for service over the Internet or a radio link
- It is also possible to remotely collect data, and check turbine's status
- In wind parks, a control room is usually available for collecting data from all wind turbines in the park
- \checkmark The substation is connected to a central control room





Internal Communications

- ✓ There is usually a controller both at the bottom of the tower and in the nacelle
- ✓ In recent wind turbine models, the communication between the controllers is usually done using fiber optics

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munications unit

- ✓ In some recent models, a third controller is placed in the hub of the rotor
- ✓ This unit usually communicates with the nacelle unit using serial communications through a cable connected with slip rings and brushes on the main shaft

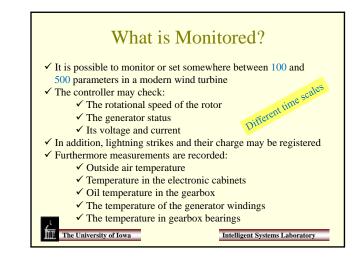
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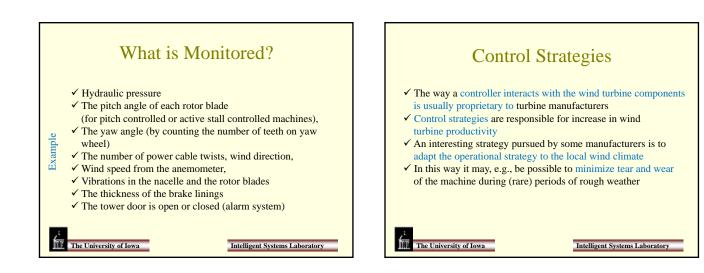
Fail Safe Mechanisms and Redundancy

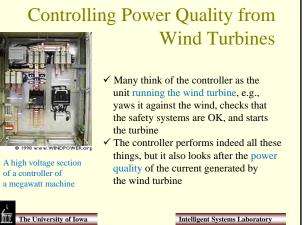
 Computers and sensors are usually duplicated (redundant) in all safety or operation sensitive areas of large machines
The controller continuously compares the readings from measurements throughout the wind turbine to ensure that both the sensors and the computers themselves are OK

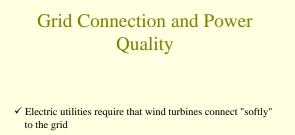
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