


### Machine Replacement Problem via DP

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Suppose that a new car costs \$10,000, and that the annual operating cost & resale value are as follows:

Age of car (yrs)	Resale Value	Operating cost in previous year
1	\$7000	\$300
2	\$6000	\$500
3	\$4000	\$800
4	\$3000	\$1200
5	\$2000	\$1600
6	\$1000	\$2200

*Starting with a new car, what is the replacement policy that minimizes the net cost of owning and operating a car for the next six years?*

*(Assuming that*

- initial car has already been paid for*
- no car is needed at the end of the sixth year)*

Optimal Machine Replacement Problem

Purchase price of new machine = 10000

Age	Maintenance cost prev. yr	Salvage value
1	300	7000
2	500	6000
3	800	4000
4	1200	3000
5	1600	2000
6	2200	1000



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$G(t)$  = minimum total cost incurred from time  $t$  until the end of the planning horizon, if a new machine has just been purchased.

$X^*(t)$  = optimal replacement time for a machine which has been purchased at the beginning of period  $t$ .



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$$G(t) = \text{minimum}_{t+1 \leq x \leq T} \left\{ \sum_{i=1}^{x-t} C_i - S_{x-t} + P_x + G(x) \right\}$$

where

$P_t$  = purchase price of a new machine at time  $t$  ( $P_T = 0$ )

$C_i$  = cost of operation & maintenance of a machine in its  $i^{\text{th}}$  year

$S_j$  = salvage value of machine of age  $j$



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$$G(t) = \text{minimum}_{t+1 \leq x \leq T} \left\{ \sum_{i=1}^{x-t} C_i - S_{x-t} + P_x + G(x) \right\}$$



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Starting point:  
 New car at the beginning of the first year

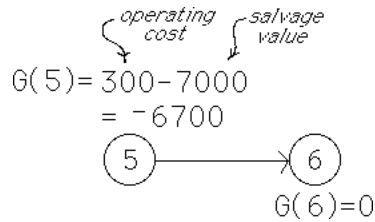
*What's the least-cost way to get from node 0 to node 6?*



Termination:  
 No car at the end of the sixth year



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$$G(6) = 0$$



Computation of  $G(5)$  = Minimum total cost until end of time period 6, given a new machine at time 5

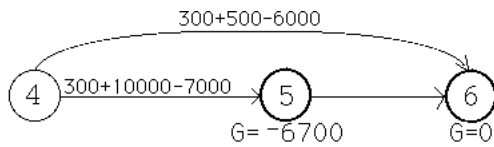
x	C	C+G
6	-6700	-6700

$$X^*[5] = 6 = \text{optimal replacement time}$$

$$G(5) = -6700$$



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$$G(4) = \text{minimum} \{ 300 + 10000 - 7000 + G(5), 300 + 500 - 6000 + G(6) \}$$

$$= \text{minimum} \{ -3400, -5200 \} = -5200$$



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Computation of  $G(4)$  = Minimum total cost until end of time period 6, given a new machine at time 4

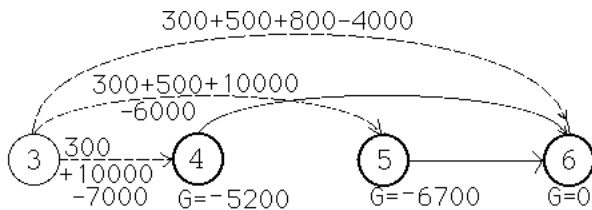
x	C	C+G
5	3300	-3400
6	-5200	-5200

$$X^*[4] = 6 = \text{optimal replacement time}$$

$$G(4) = -5200$$



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$$G(3) = \text{minimum} \{ 300 + 10000 - 7000 + G(4), 300 + 500 + 10000 - 6000 + G(5), 300 + 500 + 800 - 4000 + G(6) \}$$

$$= \text{minimum} \{ -1900, -1900, -2400 \} = -2400$$



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Computation of  $G(3)$  = Minimum total cost until end of time period 6, given a new machine at time 3

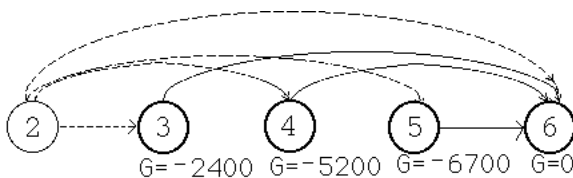
x	C	C+G
4	3300	-1900
5	4800	-1900
6	-2400	-2400

$$X^*[3] = 6 = \text{optimal replacement time}$$

$$G(3) = -2400$$



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$$G(2) = \text{minimum} \{ 3300 + 10000 - 7000 + G(3), 3300 + 500 + 10000 - 6000 + G(4), 3300 + 500 + 800 - 4000 + G(5), 3300 + 10000 - 7000 + G(6) \}$$

$$= \text{minimum} \{ 900, -400, 900, -200 \} = -400$$



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Computation of  $G(2)$  = Minimum total cost until end of time period 6, given a new machine at time 2

x	C	C+G
3	3300	900
4	4800	-400
5	7600	900
6	-200	-200

$$X^*[2] = 4 = \text{optimal replacement time}$$

$$G(2) = -400$$



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Stage 1

Computation of  $G[1]$  = Minimum total cost until end of time period 6, given a new machine at time 1

x	C	C+G
2	3300	2900
3	4800	2400
4	7600	2400
5	9800	3100
6	2400	2400

$X^*[1] = 3$  = optimal replacement time  
 $G[1] = 2400$

↔ *Actually, one could replace at  $x=3, 4, \text{ or } 6!$*

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Stage 0

Computation of  $G[0]$  = Minimum total cost until end of time period 6, given a new machine at time 0

x	C	C+G
1	3300	5700
2	4800	4400
3	7600	5200
4	9800	4600
5	12400	5700
6	5600	5600

$X^*[0] = 2$  = optimal replacement time  
 $G[0] = 4400$

↔

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Summary

t	x	G
0	2	4400.00
1	3	2400.00
2	4	-400.00
3	6	-2400.00
4	6	-5200.00
5	6	-6700.00
6	0	0.00

Your expected total cost for 6 time periods will be 4400.00

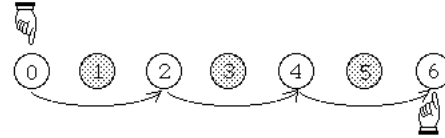
*The optimal plan is to replace the initial car after two years, i.e.,  $X^*(0)=2$ . Then, since  $X^*(2)=4$ , you should replace at the end of the fourth year.*

↔

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Optimal replacement plan

Starting point:  
*New car at the beginning of the first year*



Termination:  
*No car at the end of the sixth year*

↔

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