

# **Application**

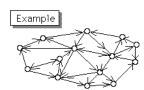
A set of products is to be scheduled on a machine. (Example: scheduling steel to be rolled (producing varying grades, widths, thicknesses, etc.) in a hot strip mill.)

For some pairs (i,j) of products, no major setup is required if product j immediately follows product i.

We wish to sequence the products so as to minimize the number of major setups required.

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Represent the products by nodes in a network, with arc from node i to node j if node j requires no major setup when if follows node i.



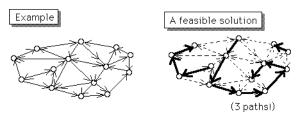
The nodes on a path through the network correspond to a sequence of products which can be produced with a single major setup.

Any two such paths should be *disjoint*, i.e., should share no common products.

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# The Disjoint Path Problem:

Find the minimum number of disjoint paths which span all the nodes of a directed graph.



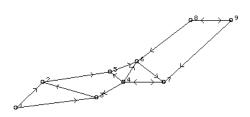
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### PROBLEM STATEMENT:

Given a directed graph (digraph) G = (N,A)where  $N = \{1, 2, ..., n\} = \text{set of nodes}$  $A = \text{set of arcs} (A \subseteq N \times N)$ 

Find the minimum number of paths such that every node i  $\epsilon N$  lies on one (and only one) path

#### Example:



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## The optimal solution:



## Mathematical Programming Model

#### Define the variables

$$X_{ij} = \begin{cases} 1 & \text{if arc (i,j) is included on a path} \\ 0 & \text{otherwise} \end{cases}$$

Clearly  $X_{ij}$  = 1 for at most one j for each i and  $X_{ij}$  = 1 for at most one i for each j

That is, at most one arc enters node j, and at most one arc leaves node i

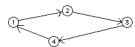
Thus, we have the constraints

$$\sum_{j=1}^n \; X_{ij} \leq 1 \quad \text{for each $i$} \epsilon N$$

$$\sum_{i=1}^{n} X_{ij} \le 1 \quad \text{for each } j \in \mathbb{N}$$

However, the above constraints permit circuits,

e.g.,



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In order to facilitate defining the objective function (which is to be the number of paths) in terms of X,

Define a new node 0

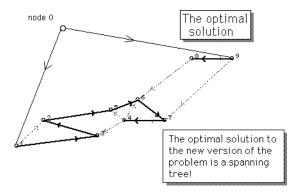
Let 
$$G' = (N', A')$$
 where

$$N' = N \cup \{0\}$$

$$A' = A \cup \{ (0,1), (0,2), ... (0,n) \}$$

Let  $X_{oi} = \begin{cases} 1 & \text{if node i is the beginning of a path } \\ 0 & \text{otherwise} \end{cases}$ 

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$$\label{eq:minimize} \text{Minimize} \quad \sum_{j=1}^n \; X_{0j}$$

### subject to

 $X \in \mathcal{T} = \text{set of all spanning trees of } G'$ 

$$\sum_{j=1}^{n} X_{ij} \le 1 \quad \text{for each } i \in N$$

These are essentially constraints of an assignment problem/

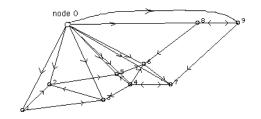
$$\sum_{i=0} \ X_{ij} = 1 \quad \text{for each } j \epsilon N$$

 $X_{ii}$   $\epsilon$   $\{0,1\}$  for each  $(i,j)\epsilon A'$ 

We must add the constraint that the edges of the subgraph indicated by X form a "forest", i.e., a collection of trees.

(A tree is a subgraph containing no cycle.)

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## The Optimization Problem:

#### subject to

 $X \in \mathcal{T} = \text{set of all spanning trees of } G'$ 

$$\sum_{j=1}^n \; \boldsymbol{X}_{ij} \leq 1 \quad \text{for each $i$} \epsilon N$$

Note that no inequality limits out-degree of node N

$$\sum_{i=0}^{n} X_{ij} = 1 \quad \text{for each } j \in \mathbb{N}$$

 $X_{ij} \in \{0,1\}$  for each  $(i,j) \in A'$ 

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This problem appears to be a good candidate for Lagrangian Relaxation because of its structure:

- If we relax the spanning tree constraint, we obtain a relaxation which is an assignment problem
- If we relax the assignment constraints, we obtain a relaxation which is a minimum spanning tree problem

However, because the spanning tree constraint is not easily written as a system of explicit linear constraints, relaxing them is problematic!

## Variable "splitting"

For each variable  $X_{ij}$  of the problem, define a variable Y<sub>ij</sub> Require that X be a spanning tree, that Y be a feasible assignment, and that  $X_{ij} = Y_{ij}$  for each i & j

$$\label{eq:minimize} \begin{array}{ll} \text{Minimize} & \alpha \sum\limits_{j=1}^{n} X_{0j} \,+\, (1-\alpha) \sum\limits_{j=1}^{n} Y_{0j} \\ \text{subject to} & \sum\limits_{j=1}^{n} Y_{ij} \leq 1 \quad \text{for each $i$EN} \\ & \sum\limits_{j=0}^{n} Y_{ij} = 1 \quad \text{for each $j$EN} \\ & Y_{ij} \, \epsilon \, \left\{ 0,1 \right\} \quad \text{for each $(i,j)$ $\epsilon$ $A'$} \\ & X_{ij} = Y_{ij} \quad \text{for each $(i,j)$ $\epsilon$ $A'$} \end{array}$$

for some specified weight  $\, \alpha \,$  which distributes the cost between the two sets of variables  $(0 \le \alpha \le 1)$ 

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$$\begin{split} \text{Minimize} & \ \alpha \sum_{j=1}^n X_{0j} + (1-\alpha) \sum_{j=1}^n Y_{0j} \\ \text{subject to} & \ \sum_{j=1}^n Y_{ij} \leq 1 \quad \text{for each } i\epsilon N \\ & \ \sum_{j=0}^n Y_{ij} = 1 \quad \text{for each } j\epsilon N \\ & \ Y_{ij} \ \epsilon \ \left\{ 0,1 \right\} \quad \text{for each } (i,j) \ \epsilon \ A \\ & \ X_{ij} = Y_{ij} \quad \text{for each } (i,j) \ \epsilon \ A \end{split}$$

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# The Lagrangian Relaxation:

$$\begin{split} & \text{Minimize} & \alpha \sum_{j=1}^{n} X_{0j} + (1-\alpha) \sum_{j=1}^{n} Y_{0j} & + \sum_{i=0}^{n} \sum_{j=1}^{n} \lambda_{ij} \left( X_{ij} - Y_{ij} \right) \\ & \text{subject to} \\ & X & \epsilon & \mathcal{T} \end{split}$$
 
$$& \sum_{j=1}^{n} Y_{ij} \leq 1 \quad \text{for each } i \epsilon N \\ & \sum_{i=0}^{n} Y_{ij} = 1 \quad \text{for each } j \epsilon N \\ & Y_{ij} & \epsilon \left\{ 0, 1 \right\} \quad \text{for each } (i,j) \epsilon A^{ij} \end{split}$$

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### The Lagrangian Relaxation:

$$\begin{aligned} & \text{Minimize} \ \ \sum_{j=1}^{n} (\alpha + \lambda_{0j}) X_{0j} + \sum_{i=1}^{n} \sum_{j=1}^{n} \lambda_{ij} X_{ij} \\ & + \sum_{j=1}^{n} (1 - \alpha - \lambda_{0j}) Y_{0j} - \sum_{i=1}^{n} \sum_{j=1}^{n} \lambda_{ij} Y_{ij} \\ & \text{subject to} \\ & X \in \mathcal{T} \end{aligned} \qquad \begin{aligned} & \sum_{j=1}^{n} Y_{ij} \leq 1 \quad \text{for each } i \in \mathbb{N} \\ & \sum_{j=1}^{n} Y_{ij} \leq 1 \quad \text{for each } j \in \mathbb{N} \end{aligned} \qquad \begin{aligned} & \Delta \times \mathcal{T} \end{aligned}$$

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The Lagrangian Relaxation separates into two subproblems:

# Minimum Spanning Tree Problem:

$$\Phi_{\mathbf{X}}(\lambda) = \mathbf{minimum} \quad \sum_{j=1}^{n} (\alpha + \lambda_{0j}) X_{0j} + \sum_{i=1}^{n} \sum_{j=1}^{n} \lambda_{ij} X_{ij}$$
subject to
$$X \in \mathcal{T}$$

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#### Assignment Problem

$$\begin{split} \Phi_Y \! (\lambda) &= \text{minimum} \sum_{j=1}^n (1 - \alpha - \lambda_{0j}) Y_{0j} - \sum_{i=1}^n \sum_{j=1}^n \lambda_{ij} \; Y_{ij} \\ &\text{subject to} \qquad \qquad \sum_{j=1}^n \; Y_{ij} \leq 1 \quad \text{for each } i \epsilon N \\ & \qquad \qquad \sum_{i=0}^n \; Y_{ij} = 1 \quad \text{for each } j \epsilon N \\ & \qquad \qquad Y_{ij} \; \epsilon \; \left\{ 0, 1 \right\} \quad \text{for each } (i,j) \; \epsilon \; A' \end{split}$$

For any matrix  $\lambda$  of Lagrangian multipliers. the sum of the optimal values of the two subproblems provides a lower bound on the optimal value of the original problem:

$$\Phi(\lambda) = \Phi_{x}(\lambda) + \Phi_{y}(\lambda) \leq Z^{*}$$

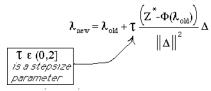
The Lagrangian Dual:

$$\Phi^* = \text{Maximum } \Phi^-(\lambda)$$

The search for the optimal dual variables (  $\lambda$  ) can be performed by subgradient optimization

The subgradient of the dual objective,  $\Phi(\lambda)$  is the matrix  $\Delta$  ={  $\delta_{ij}$  } where  $\delta_{ij}$  = ( $X_{ij}$ -  $Y_{ij}$ )

This is the direction in which to change  $\lambda$ 



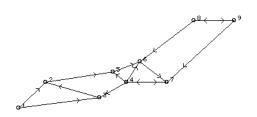
### The "greedy" algorithm proceeds as follows:

Initially, the path set P is empty ( $P \leftarrow \emptyset$ )

- (a) If all nodes lie on a path, stop. Else, begin a new path by selecting the node i\* which minimizes  $\lambda_{0i}$ . Let P  $\leftarrow$  P  $\cup$  {(0,i\*)}
- (b) If  $\{(i,j): j \text{ does not lie on a path}\}$  is empty, go to step (a). Otherwise, let  $j*\leftarrow \text{argmin}$  (  $\lambda_{ii}: j \text{ does not lie on a path})$
- (c) Let  $P \leftarrow P \cup \{(i*,j*)\}$  and  $i* \leftarrow j*$ . Return to step (b).

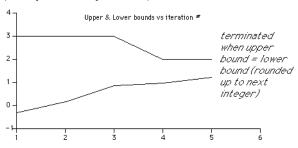
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Randomly-generated problem (N=9)



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Results of Lagrangian dual search (Spanning tree & assignment subproblems)



It may be that the optimal values of X and Y for the subproblems are never feasible paths.

For this reason, it is worthwhile to seek a feasible solution (which provides an upper bound) by means of a heuristic.

Two heuristic algorithms have been designed:

- a "greedy" algorithm
- · a random-search algorithm

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The random search algorithm finds several trial solutions, each constructed as in the greedy algorithm except:

In step (b), the choice of the next node to add to the path is random, with probability depending upon the current value of the Lagrange multipliers ( $\lambda_{ij}$ ). (Probabilities vary inversely as the multipliers, so that the choice tends to be "greedy".)

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The optimal solution:



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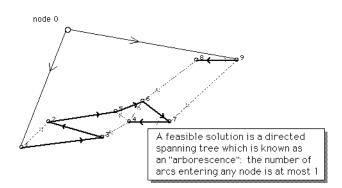
#### Other relaxations are possible:



Relax, in addition to those relaxed in the approach just presented, the constraint on the in-degree of each node:

$$\sum_{i=0}^{n} Y_{ij} = 1 \quad \text{for each } j \in N$$

The subproblem in Y is then a simple GUB (generalized upper bound, or "multiple choice") problem.



#3

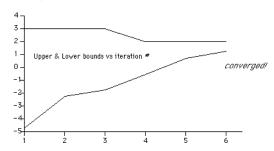
Replace the constraint that X is a tree with the stronger constraint that X is an "arborescence" (a directed tree with indegrees of the nodes  $\le 1$ .) Then relax as in #2.

(The algorithm to compute a minimum spanning arborescence is O(n<sup>4</sup>). In practice, execution time for the APL code is about 15 times that for the spanning tree problem, for a 20-node problem.)

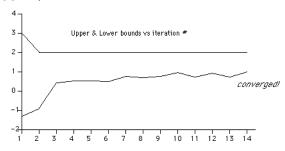
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Using relaxation #2 (spanning tree & GUB problems) (Using greedy heuristic)



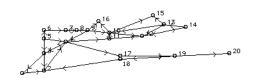
Using relaxation #3 (spanning arborescence & GUB) (Using greedy heuristic)



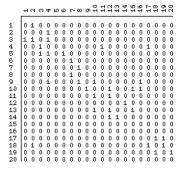
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Another randomly-generated problem, with N=20

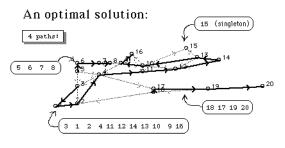


The Adjacency Matrix:



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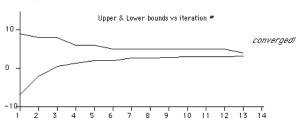
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(The "dummy" node 0 & arcs from it are not shown.)

Relaxation #2 (spanning tree & GUB subproblems)

(Using random search heuristic with 5 trials,)

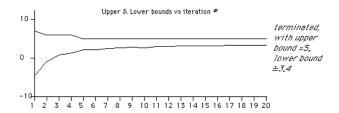


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# Relaxation #3 (spanning arborescence & GUB subproblems)

(Using random search heuristic with 5 trials)



This limited computational experience suggests that the additional effort required to find the minimum spanning arborescence is not effective.

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