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> 57:022 Principles of Design II

Midterm Exam -- October 23, 1996
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| Part | I | II | III | IV | V | VI | Total |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Possible | 10 | 16 | 8 | 16 | 15 | 10 | 75 |
| Score |  |  |  |  |  |  |  |

$\langle\rangle\langle\rangle\langle\rangle\langle\rangle\langle<\rangle\langle<\rangle$ PART $\mid\langle \rangle\rangle\langle\rangle\rangle\rangle\langle\rangle\langle<\rangle\langle<\rangle$
Indicate the SLAM network model ("A" through "I") for each system described below. If no SLAM model is given, indicate " $X$ " for "none".

1. Customers arriving at the post office wait in a single queue; each of the two postal workers serve the next customer at the head of the queue.
___ 2. Vehicles arrive at a bank with a single teller window, with space for two additional waiting vehicles. When no waiting space is available, an arriving vehicle circles the block and tries again to enter the queue.
___ 3. Vehicles arrive at a bank with a single teller window, with space for two additional waiting vehicles. When no waiting space is available, no vehicle enters the system.
2. Vehicles arrive at a bank with two teller windows, with a single queue having space for two additional waiting vehicles. When no waiting space is available, an arriving vehicle leaves instead of entering the system.
___ 5. Two workers each individually prepare parts to be painted; a single spray painting machine is used by both workers, with a worker waiting for the machine if it is already in use.

EXPON(2)



EXPON(2)


Note that

- all activity durations in the SLAM networks below are constants -- none are random!
- first entity is created at time=0

___ 1. In Network A, before the first entity, there are how many entities already in the network?
a. none
b. one
C. two
d. three
e. four
f. five
g. can't be determined
h. NOTA

2. In Network A, the first entity to leave the system ( \& is terminated) leaves at time $=$
a. 0
b. 1
C. 2
d. 3
e. 4
f. 5
g. 6
h. 7
i. 8
j. NOTA
$\qquad$ 3. In Network A, the first created entity begins being served at time $=$
a. 0
b. 1
c. 2
d. 3
e. 4
f. 5
g. 6
h. 7
i. 8
j. NOTA

--- 4
3. In Network B, the first entity completes being served at time $=$
a. 0
b. 1
C. 2
d. 3
e. 4
f. 5
g. 6
h. 7
i. 8
j. NOTA
$\qquad$ 5. In Network B, the second entity will arrive at the queue at time $=$
a. 0
b. 1
C. 2
d. 3
e. 4
f. 5
g. 6
h. 7
i. 8
j. NOTA

$\qquad$ 6. In Network C, the first entity enters the first queue at time $=$
a. 0
b. 1
C. 2
d. 3
e. 4
f. 5
g. 6
h. 7
i. 8
j. NOTA
$\qquad$ 7. In Network C, the total number of servers is
a. 0
b. 1
C. 2
d. 3
e. 4
f. 5
g. 6
h. 7
i. 8
j. NOTA
$\qquad$ 8. Of the three SLAM networks, the network in which "blocking" may occur is
a. A
b. B
c. C
d. both A \& C
e. both A \& B
f. both B \& C g. NOTA

An electronic device is made up of a large number of components. Every component is essential, so that the device will fail when the first component fails. The lifetime of each component is random, but its probability distribution is unknown. The manufacturer has provided a 90-day warranty on this device.

A test of the device is performed, in which fifty units of the device are operated simultaneously, and the time of the first six failures is noted, namely 41,57, 62, 102, 165 , and 185 days. (The test was then terminated at 185 days.) Letting R be the fraction of the devices surviving, "Cricket Graph" was used to prepare the following table and plot, with line fit:

| $t$ | R | $\ln \mathrm{t}$ | $1 / \mathrm{R}$ | $\ln 1 \mathrm{ln} 1 / \mathrm{R}$ |
| :---: | :---: | :---: | :---: | :---: |
| 41 | .98 | 3.714 | 1.020 | -3.912 |
| 57 | .96 | 4.043 | 1.042 | -3.194 |
| 62 | .94 | 4.127 | 1.064 | -2.781 |
| 102 | .92 | 4625 | 1.087 | -2.489 |
| 165 | .90 | 5.106 | 1.111 | -2.254 |
| 185 | .88 | 5.220 | 1.136 | -2.056 |



We will make the assumption that the unit's lifetime has a Weibull distribution. Let $\varepsilon_{i}$ denote the "error", i.e., the vertical distance between data point \#i and the line determined by Cricket Graph. (Use the table of the Gamma function below, interpolating as necessary).
_- 1. The Cricket Graph program fits a line through the data points which minimizes
a. $\sum_{i=1}^{6} \varepsilon_{i}$
b. $\sum_{i=1}^{6}\left|\varepsilon_{i}\right|$
c. $\sum_{i=1}^{6}\left(\varepsilon_{i}\right)^{2}$
d. $\max _{\mathrm{i}}\left\{\varepsilon_{\mathrm{i}}\right\}$
e. $\max _{\mathrm{i}}\left\{\left|\varepsilon_{\mathrm{i}}\right|\right\}$
f. none of the above
2. Based upon the above plot, the value of the "shape" parameter (k) of the probability dist' $n$ is approximately $\qquad$
3. Based upon the above plot, the value of the "location" parameter (u) of the probability dist' $n$ is approximately $\qquad$ .
4. For the distribution with the parameters you specified in (1) \& (2), the failure rate is
a. increasing
b. decreasing
c. constant
d. cannot be determined

$$
\Gamma\left(1+\frac{1}{k}\right)
$$


<»》<<><<><<><<><<>PART IV <<><<><<><<><<><<>

The times $T_{1}, \ldots T_{50}$ (in seconds) between arrivals of the first fifty vehicles at an intersection are recorded (the table on the left below):

Observed interarriwal times

| 0.0226392 | 0.768035 | 1.65885 | 3.08626 | 6.29563 |
| :---: | :---: | :---: | :---: | :---: |
| 0.0485026 | 0.790591 | 1.65189 | 3.64492 | 7.04469 |
| 0.236294 | 1.14222 | 1.68663 | 3.70833 | 7.58034 |
| 0.412293 | 1.17618 | 1.98549 | 4.06761 | 7.97349 |
| 0.44836 | 1.20924 | 2.03548 | 4.87876 | 7.98124 |
| 0.47781 | 1.30452 | 2.07311 | 4.98918 | 9.20103 |
| 0.480905 | 1.33905 | 2.12645 | 5.07361 | 10.6373 |
| 0.514895 | 1.3464 | 2.15331 | 5.16394 | 13.7621 |
| 0.603458 | 1.56215 | 2.62304 | 5.2581 | 14.9808 |
| 0.716 EF 2 | 1.64656 | 3.0584 | 5.70407 | 16.0848 |


| t | $P\{T \leq t\}$ |
| :---: | :---: |
| 1 | 0.23758100 |
| 2 | 0.41871726 |
| 3 | 0.56681899 |
| 4 | 0.66211038 |
| 5 | 0.74238653 |
| 6 | 0.80359060 |
| 7 | 0.85025374 |
| 8 | 0.88583060 |
| 9 | 0.91295508 |
| 10 | 0.93363530 |
| 11 | 0.94940229 |
| 12 | 0.96142335 |
| 13 | 0.97058843 |
| 14 | 0.97757606 |
| 15 | 0.98290356 |

The average of these interarrival times is 3.6865 seconds. We believe that the arrival process is Poisson. Based upon the computed average interarrival time above, the table on the right above is computed. The number of interarrival times are grouped into seven "cells":

| i | interval | $\mathrm{O}_{\mathrm{i}}$ | $\mathrm{E}_{\mathrm{i}}$ | $\frac{\left(O_{i}-E_{i}\right)^{2}}{\mathrm{E}_{\mathrm{i}}}$ |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 0-1 | 12 | 11.879 | 0.00123 |
| 2 | 1-2 | 12 | 9.05681 | 0.95644 |
| 3 | 2-3 | 5 | 6.90509 | 0.52560 |
| 4 | 3-4 | 4 |  | WWWWW.l. |
| 5 | 4-6 | 7 | 7.07401 | 0.00077 |
| 6 | 6-8 | 5 | 4.112 | 0.19176 |
| 7 | $8-\infty$ | 5 | 5.70848 | 0.08792 |

The total of the numbers in the last column is $\mathrm{D}=2.06751$.

Indicate, for each statement, whether true ("+") or false ("o"):

1. The value of $\mathrm{E}_{4}$ (blanked in the table above) is between 6 and 7.
2. The probability $p_{3}$ that a car arrives in an interval $[2,3]$, is $F(3)-F(2)$
3. The CDF of a random variable $T$ is $F(t)=P\{T \geq t\}$
4. The CDF of the distribution is assumed to be $F(t)=1-\lambda e^{-\lambda t}$ where $\lambda=3.6865$ sec.
___ 5. The number of observations, $O_{i}$, in interval \#i should have the binomial distribution.
5. The quantity $D$ is assumed to have the chi-square distribution.
---- 7. The chi-square distribution for this test will have 5 "degrees of freedom".
6. The quantity $\left(E_{i}-O_{i}\right)^{2} / E_{i}$ is assumed to have the normal $N(0,1)$ distribution.
7. The number of observations, $O_{i}$, in interval \#i should have the Poisson distribution.
___ 10. The sum of the squares of several $N(0,1)$ random variables has chi-square distribution.
____ 11. If T actually has a mean value of 3.6865 seconds, the probability that $D$ exceeds the observed value 2.0675 is less than $10 \%$.
_-_ 12. The exponential distribution with mean 3.6865 seconds should be accepted as a model for the interarrival times of the vehicles.
___ 13. The quantity $E_{i}$ is the expected number of observations in interval \#i
-_-_- 14. The chi-square distribution for this test will have 6 "degrees of freedom".
8. The quantity D is assumed to have approximately a Normal distribution.
9. The smaller the value of $D$, the better the fit for the distribution being tested.


Five components ( $A, B, C, D, \& E$ ) are available for constructing a system. The probability that each component survives the first year of operation is $70 \%$ for $A, B$, \& C, and $80 \%$ for D \& E. For each system ((1) through (5) below, indicate:
(i) the letter of the SLAM network model which represents the system
(ii) for each of the three scenarios ( $a, b, c$ ) below, whether the system will Fail or Survive (circle "F" or "S"):
(a) components $A$ and $C$ fail.
(b) components $B$ and $D$ fail.
(c) components C, D, \& E fail.
(iii) the letter with the computation of the 1-year reliability (i.e., survival probability)



SLAM network models:


Reliabilities:
J. $1-(0.3)^{3}(0.2)^{2}=0.99892$
N. $1-(0.7)^{3}\left[1-(0.2)^{2}\right]=0.67072$
K. $1-\left[1-(0.7)^{3}\right]\left[1-(0.8)^{2}\right]=0.76348$
O. $1-(0.3)^{3}\left[1-(0.8)^{2}\right]=0.99028$
L. $\left[1-(0.3)^{3}\right]\left[1-(0.2)^{2}\right]=0.93408$
P. $\left[1-(0.3)^{3}\right](0.8)^{2}=0.62272$
M. $1-(0.7)^{3}(0.8)^{2}=0.78048$
Q. None of the above

## 

Consider again the drive-up bank teller window system described repeatedly in class and your homework assignments.

```
GEN, BRICKER,BANKTELLERS,2/11/1993, , , , , , ,72;
LIM, 2,1,50;
INIT,0,480;
NETWORK;
CREATE,EXPON(5.0), 1;
QUE (1),0,4,BALK (OVFLO);
ACT(1)/1,EXPON(2.0);
COLCT,INTVL(1),CUSTOMER_TIME,20/.5/.5;
TERM;
OVFLO COLCT,FIRST;
    TERM,1;
    END;
FIN;
```

                    S L A M I I S U M M AR Y REPOR T
    CURRENT TIME 0.4081E+03
    STATISTICAL ARRAYS CLEARED AT TIME \(0.0000 \mathrm{E}+00\)
        **STATISTICS FOR VARIABLES BASED ON OBSERVATION**
    |  | MEAN | STANDARD | COEFF. OF | MINIMUM | MAXIMUM | NO. OF |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | VALUE | DEVIATION | VARIATION | VALUE | VALUE | OBS |
| CUSTOMER_TIME | $0.303 \mathrm{E}+01$ | $0.286 \mathrm{E}+01$ | $0.944 \mathrm{E}+00$ | $0.345 \mathrm{E}-01$ | $0.110 \mathrm{E}+02$ | 88 |
|  | $0.408 \mathrm{E}+03$ | $0.000 \mathrm{E}+00$ | $0.000 \mathrm{E}+00$ | $0.408 \mathrm{E}+03$ | $0.408 \mathrm{E}+03$ |  |


| FILE <br> NUMBER | LABEL/TYPE |  | AVERAGE | STANDARD |  | MAXIMUM | M CURRENT AVERAGE |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | LENGTH | DEVIA | ATION | LENGTH | LENGTH | WAIT T | TIME |
| 1 | QUEUE |  | 0.300 | 0.724 |  | 4 | 4 | 1.317 |  |
| 2 | CALENDAR |  | 1.439 | 0.496 |  | 3 | 2 | 2.669 |  |
| **SERVICE ACTIVITY STATISTICS** |  |  |  |  |  |  |  |  |  |
| ACT ACT | LABEL OR | SER | AVERAGE | STD | CUR | AVERAGE M | MAX IDL M | MAX BSY | Y ENT |
| NUM STA | RT NODE | CAP | UTIL | DEV | UTIL | BLOCK | TME/SER T | TME/SER | R CNT |
| 1 | QUEUE | 1 | 0.439 | 0.50 | 1 | 0.00 | 17.35 | 29.23 | 388 |



1. From the SLAM output, estimate the mean (average) time in the system.
2. What fraction of the customers spend more than 5 minutes (total of both waiting and being served) at the bank? $\qquad$ \%
3. What fraction of the time was the teller idle? $\qquad$ \%
4. What is the maximum time that any customer spent in the system? $\qquad$ min.
5. What is the average time that a customer spent in the waiting line before being served? $\qquad$ min.
