

**Introduction
to
QUEUEING:
M/M/1/N/N**

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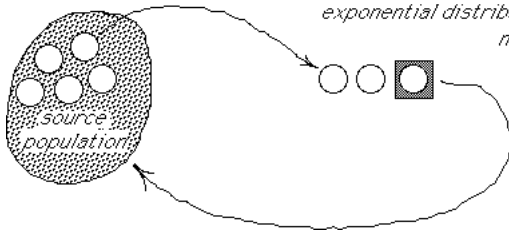
M/M/1/N/N

- Single server
- Finite Source Population of size N
- Arrival & Service processes are Memoryless, i.e., service times have Exponential distribution with mean $1/\mu$
- A departing customer returns to the queue after a time having an Exponential distribution with mean $1/\lambda$

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M/M/1/N/N

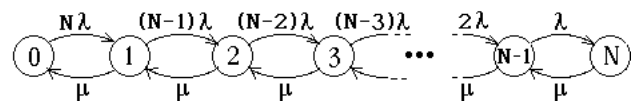
Each customer, after being served, returns to the source population for a length of time having exponential distribution with mean $1/\lambda$



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M/M/1/N/N

Birth/Death Model



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M/M/1/N/N

Steadystate Distribution

$$\pi_0 = \frac{1}{\sum_{j=0}^N \frac{N!}{(N-j)!} \rho^j}$$

$$\pi_j = \frac{N!}{(N-j)!} \rho^j \pi_0$$

First calculate the probability π_0 that the server is idle.

Other probabilities are then multiples of π_0

where $\rho = \frac{\lambda}{\mu}$

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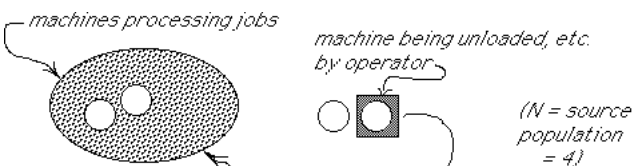
Example

An operator can be assigned to service (load, unload, adjust, etc.) several automatic machines in a factory

- Running time of each machine before it must be serviced has exponential distribution, with mean 120 minutes.
- Service time has an exponential distribution with mean 12 minutes.

To achieve a desired utilization of $\geq 87.5\%$ for the machines, how many machines should be assigned to the operator?

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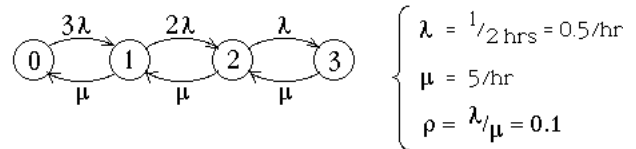


This can be modeled as a M/M/1 queueing system with finite source population.
Machine operator = server
Machines = customers
 $\mu = 5/\text{hour}$
 $\lambda = 0.5/\text{hour}$

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M/M/1/N/N

Birth/Death Model



$$\frac{1}{\pi_0} = 1 + 3\rho + 3 \times 2 \times \rho^2 + 3! \times \rho^3$$

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$$\frac{1}{\pi_0} = \sum_{j=0}^3 \frac{3!}{(3-j)!} (0.1)^j$$

Steadystate
Distribution

$$= 1 + 0.3 + 0.06 + 0.006$$

$$= 1.366$$

$$\pi_0 = \frac{1}{1.366} = 0.732965$$

*i.e., operator will
be idle about 73%
of the time!*

$$\pi_1 = 0.3 \pi_0 = 0.2196$$

$$\pi_2 = 0.06 \pi_0 = 0.0439$$

$$\pi_3 = 0.006 \pi_0 = 0.0044$$

$$\pi_0 = 0.732965$$

$$\pi_1 = 0.2196$$

$$\pi_2 = 0.0439$$

$$\pi_3 = 0.0044$$

*If 0 machines are in system, then
3 are busy processing jobs;*

*if 1 machine is in system, then 2
are busy processing jobs, etc.*

Average utilization of the machines will be

$$\frac{3 \pi_0 + 2 \pi_1 + 1 \pi_2 + 0 \pi_3}{3} = 89.3\%$$

