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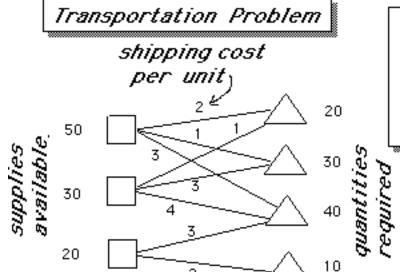
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Find the least-cost shipments which will satisfy the given requirements, using the available supplies



Directory

- ⇒ LP formulation of the problem
- ⇒ The Transportation Tableau
- ⇒ Simplex Algorithm
- ⇒ Degeneracy
- ⇒ Production planning application



LP Formulation of the Transportation Problem

Let i index the sources, and j the destinations m = # of sources, n = # destinations

Given:

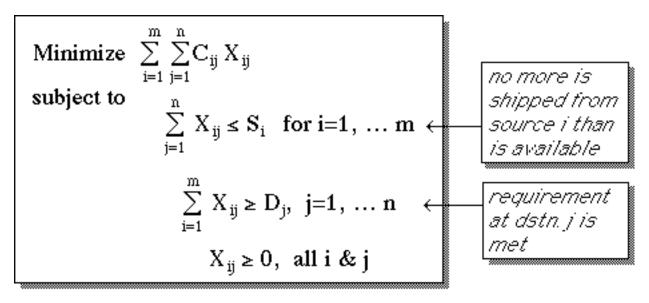
 S_i = quantity of goods available at source i

 D_j = quantity of goods required at destination j

C_{ij} = unit cost of shipping goods from source i to destination j

Find:

X_{ij} = quantity of goods to be shipped from source i to destination j <□ □



This is an LP with: m×n variables
m+n constraints
⇔ ⇔ (not including nonnegativity)

The standard, "balanced", transportation problem has total supply = total demand

$$\sum_{i=1}^{m} \mathbf{S}_i = \sum_{j=1}^{n} \mathbf{D}_j$$

so that all constraints will be "tight" at a feasible solution, i.e.,

$$\sum_{i=1}^{n} X_{ij} = S_i \text{ for } i=1, \dots m$$

$$\sum_{i=1}^{m} X_{ij} = D_j \text{ for } j=1, \dots n$$

Conversion to Standard Form **I**

When total supply exceeds total demand: $\sum \mathbf{S_i} > \sum \mathbf{D_i}$

Create a "dummy" destination (n+1) whose "demand" is equal to the surplus supply:

$$\mathbf{D}_{n+1} = \sum_{i=1}^{m} \mathbf{S}_{i} - \sum_{j=1}^{n} \mathbf{D}_{j}$$

and let the cost of "shipping" to this destination

 $C_{i,n+1} = 0$ be

$$\langle \neg \, c \rangle$$

(X_{ij} will equal the unshipped supply at source i)

Conversion to Standard Form

When total demand exceeds total supply $\sum_{i=1}^{m} \mathbf{S}_{i} < \sum_{j=1}^{n} \mathbf{D}_{j}$

In this case, the problem is infeasible, i.e., not all demand can be satisfied.

One can create a "dummy" source (m+1) whose available supply is the shortfall, i.e.,

$$\mathbf{S}_{m+1} = \sum_{j=1}^{n} \mathbf{D}_{j} - \sum_{i=1}^{m} \mathbf{S}_{i}$$

and define the cost of "shipping" to be

The LP tableau

An example with 3 sources, 6 destinations

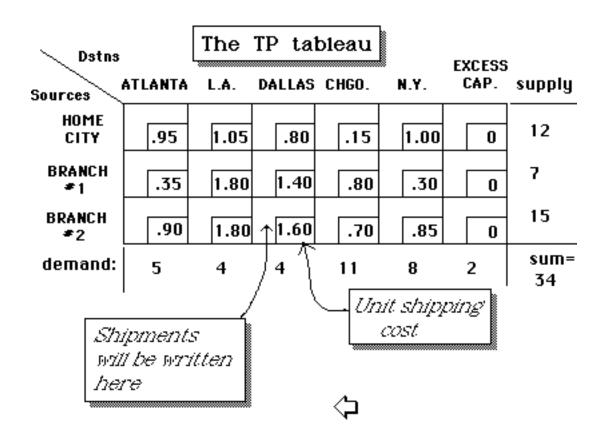
 $X_{11}X_{12}X_{13}X_{14}X_{15}X_{16}X_{21}X_{22}X_{23}X_{24}X_{25}X_{26}X_{31}X_{32}X_{33}X_{34}X_{35}X_{36}$

.95	1.05	.80	.15	1.00	0	.35	1.80	1.40	.80	.30	0	.90	1.80	1.60	.70	.85	0		MIN
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	= =	12 7 15
1						1						1						=	5
'	1					-	1					•	1					=	4
		1						1						1				=	4
			1						1						1			=	11
				1						1						1		=	8
					1						1						1	=	2



Even though the transportation problem is an LP problem and is solved by the Simplex Method for LP, we do not use the usual LP tableau.





To perform the Simplex Method, we need to:

- obtain an initial basic feasible solution
- price" the nonbasic variables & select an entering variable
- select the basic variable which will leave the basis

How are these steps performed using the transportation tableau?

The Simplex method requires a BASIC FEASIBLE SOLUTION (bfs) to begin. (# of basic variables is m+n-1)

3 commonly used methods:

- ⇒ Northwest Corner Method
- ⇒ Least-Cost Method
- ⇒ Vogel's Approximation Method



Obtaining an initial b.f.s.

"Northwest Corner Rule"

Step 1: Assign to the upper left corner of the TP tableau the minimum of the supply in that row & the demand in that column:

 $X_{ij} = minimum\{S_i, D_j\}$

Step 2: Reduce the supply & demand for that row & column by X_{ij}

Step 3: Delete any row &/or column with zero supply or demand, and return to step 1.



	ATLANTA	N.Y.	EXCESS N.Y. CAP. s				
HOME CITY	5 .95	1.05	.80	.15	1.00	0	72_7
BRANCH ≠ 1	.35	1.80	1.40	.80	.30	0	7
BRANCH #2	.90	1.80	1.60	.70	.85	0	15
demand:	5.	4	4	11	8	2	sum= 34

Starting in the upper-left ("northwest") corner, i.e., the shipping route from HOME CITY to ATLANTA, we assign X = minimum {12, 5} = 5 to the route, and reduce the supply at HOME CITY, and the demand at ATLANTA each by 5



	ATLANTA	L.A.	DALLAS	CHGO.	N.Y.	CAP.	supply
HOME CITY	5 95	1.05	.80	.15	1.00	0	727.3
BRANCH #1	.35	1.80	1.40	.80	.30	0	7
BRANCH #2	.90	1.80	1.60	.70	.85	0	15
demand:	5.	4 0	4	11	8	2	sum= 34

Assign X_{12} = min{ 7, 4} = 4 to the shipping route from HOME CITY to L.A. Reduce supply for HOME CITY & demand for L.A. by 4



***************************************				EXCESS						
	ATLANTA	L.A.	DALLAS	CHGO.	N.Y.	CAP.	supply			
HOME CITY	5 95	4 1.05	3 .80	.15	1.00	0	72/7/3_0			
BRANCH #1	.35	1.80	1.40	.80	.30	0	7			
BRANCH #2	.90	1,80	1.60	.70	.85	0	15			
demand:	5.	~ 1 0	1	11	8	2	sum= 34			

Assign X₁₃= min { 3, 4} = 3 to the shipping route from HOME CITY to DALLAS
Reduce supply at HOME CITY & demand at DALLAS by 3

				EXCESS	i			
	ATLANTA	L.A.	DALLAS	CHGO.	N.Y.	CAP.	supply	
HOME CITY	5 .95	4 1.05	3 .80	.15	1.00	0	72/7/3_0	
BRANCH #1	.35	1.80	1 1.40	.80	.30	0	₹ 6	
BRANCH #2	.90	1,80	1.60	.70	.85	0	15	
demand:	5.	* 0	<i>¥ ≠</i> ←	11	8	2	sum= 34	

Assign X₂₃= min { 7, 1} = 1 to the shipping route from BRANCH #1 to DALLAS Reduce supply at BRANCH #1 & demand at DALLAS by 1



	ATLANTA	L.A.	DALLAS	CHGO.	N.Y.	EXCESS CAP.	supply
HOME CITY	5	45	3 .80	.15	1.00	0	72/7/3_0
BRANCH #1	.35	1.80	1 1,40	6 .80	.30	0	~ 7 ~~ 6 ~0
BRANCH #2	.90	1,80	1.60	.70	.85	0	15
demand:	`5. 0	0	* 	`H. 5	8	2	sum= 34

	ATLANTA	L.A.	DALLAS	CHGO.	N.Y.	CAP.	supply
HOME CITY	5 .95	4 1.05	3	.15	1.00	0	
BRANCH #1	.35	1,80		6 .80	.30	0	~ 7 ~~ 6 ~0
BRANCH #2	.90	1,80	1.60	5 .70	8 .85	2 0	15
demand:	`5. 0	0	**************************************	74. 5	8	2	sum= 34

Continuing, we get $X_{34}=5$, $X_{35}=8$, and $X_{36}=2$



EXCESS													
ATLANTA L.A.						DALLAS CHGO.				N.Y. CAP.			supply
HOME CITY	5	.95	4	1.05	3	.80		15		1.00		0	12
BRANCH #1		.35		1,80	1	1.40	6	.80		.50		0	7
BRANCH #2		.90		1,80		1.60	5	.70	8	.85	2	0	15
demand:		5		4		4		11		8		2	sum= 34

These 8 shipments are feasible & basic Total cost of this shipping plan is \$27.85

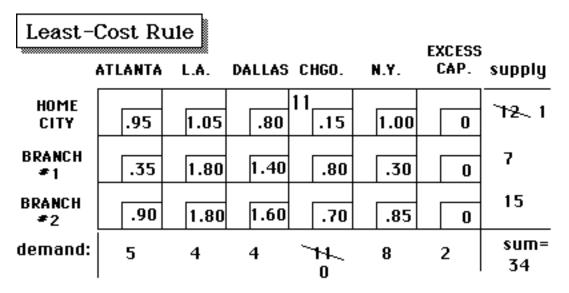


Obtaining an initial b.f.s.

"Least-Cost Rule"

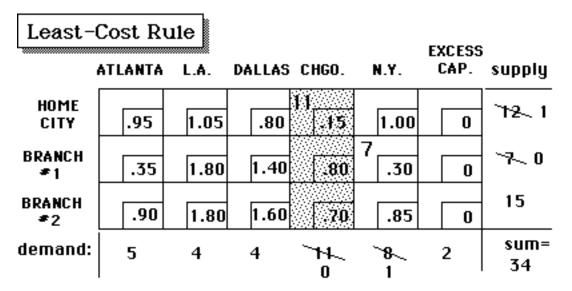
Whereas the NW-corner rule ignored costs completely, this rule selects the least-cost shipping route for the next assignment. (Otherwise, similar to the NW-corner rule.)





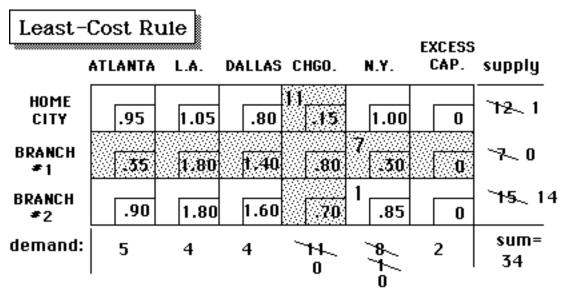
Ignoring the EXCESS CAPACITY destination, the least-cost shipment is from HOME CITY to CHGO.

Assign min{12, 11} to this shipping route, and reduce the supply & demand.



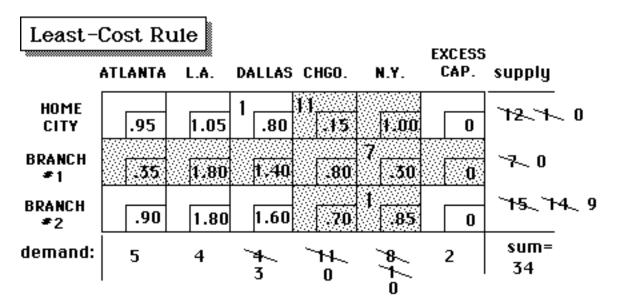
Assign minimum {7, 8} = 7 to the shipping route from BRANCH #1 to N.Y., and reduce the supply & demand for this route.





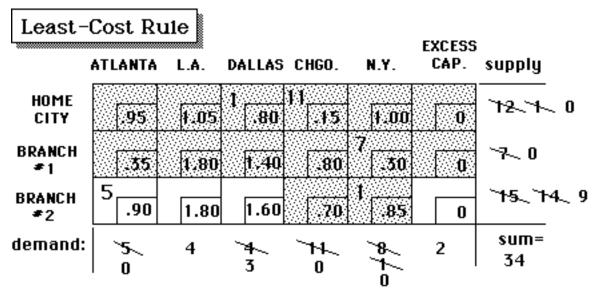
Assign minimum {15, 1} = 1 to the shipping route from BRANCH #2 to N.Y., and reduce supply & demand





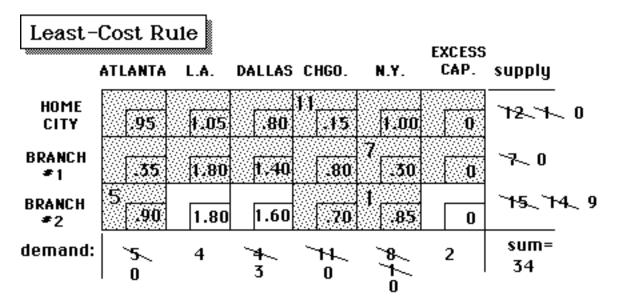
Assign minimum{ 1,4 } = 1 to the shipping route from HOME CITY to DALLAS, and reduce the supply & demand.





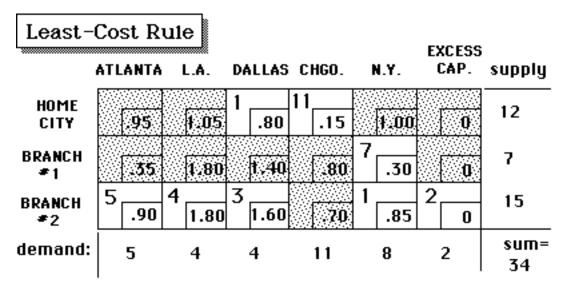
Next, we assign minimum{14, 5} = 5 to the shipping route from BRANCH #2 to ATLANTA, and reduce supply & demand.





We continue, assigning the amounts required by each of L.A., DALLAS, and "EXCESS CAP." to the shipping route from BRANCH #2





These 8 shipments are feasible, and a basic solution, with cost \$21.90



Obtaining an initial b.f.s.

Voge1's Approximation Method (VAM)

For each row, compute a "penalty" equal to the difference between the two smallest costs in that row.

(If we do NOT select the least-cost cell in this row for assigning a shipment, we will pay at least this much more per unit!)

Likewise, compute a "penalty" for each column, equal to the difference between the two smallest costs in that column.

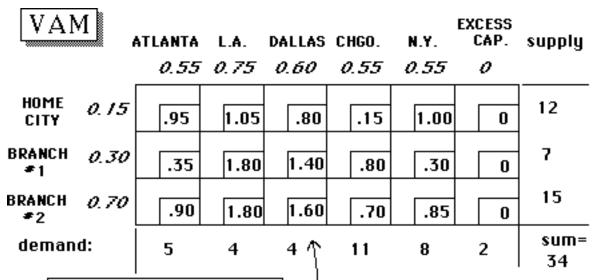


Vogel's Approximation Method (VAM)

Find the maximum penalty (which may be on either a row or column), and the least-cost cell within that row or column.

As in NW-corner Method, assign as great a shipment as possible to this cell, reduce the supply & demand for the row & column, and repeat (recomputing the penalties)

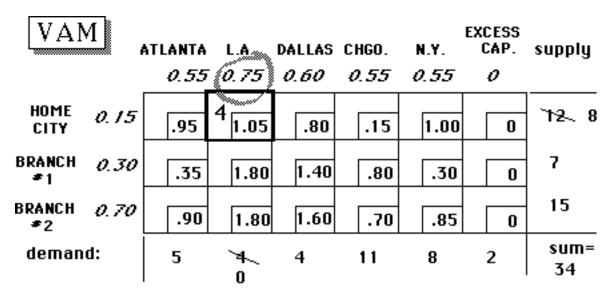




The penalty for DALLAS is 1.40 - 0.80 = 0.60

i.e., if DALLAS does not receive its shipment from HOME CITY, the cost will be at least 0.60/unit greater

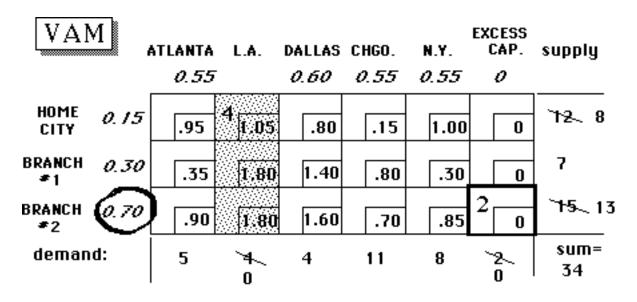




The maximum penalty is that for L.A.

So we select the least-cost cell for L.A. (HOME CITY-L.A.)

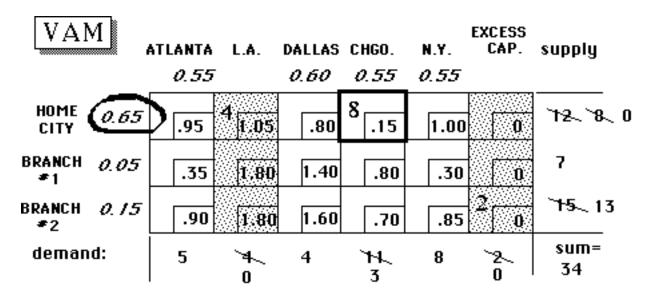




The maximum penalty now is that of BRANCH #2.

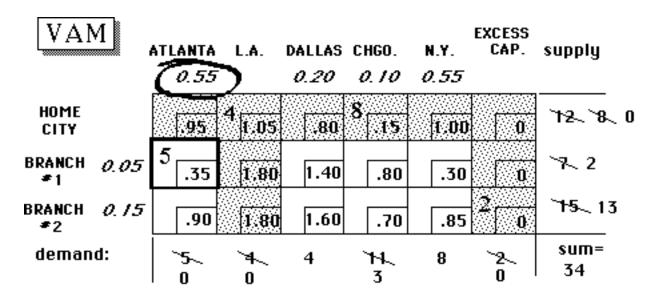
We select the least-cost cell in that row (BRANCH#2 - EXCESS CAP)



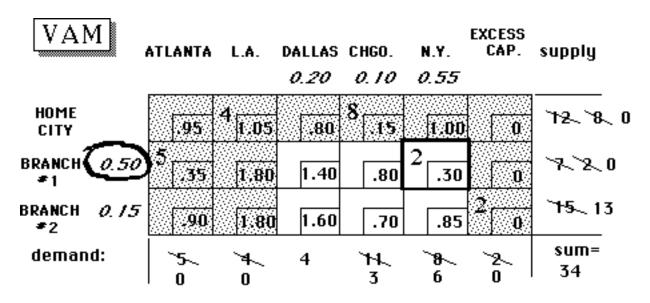


After updating the penalties, we select the HOME CITY row, and the least-cost cell in that row (HOME CITY - CHGO.)



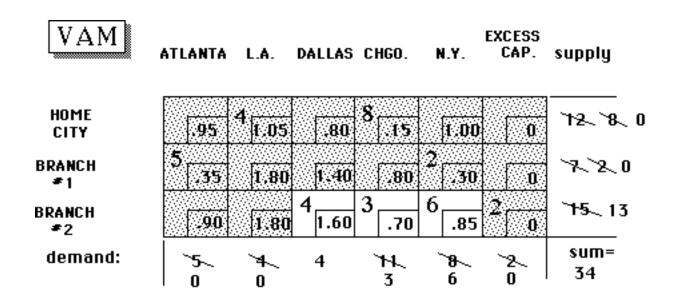


Again we update the penalties, and choose the largest penalty, that of ATLANTA, and the least-cost cell in that column (BRANCH#1 - ATLANTA)



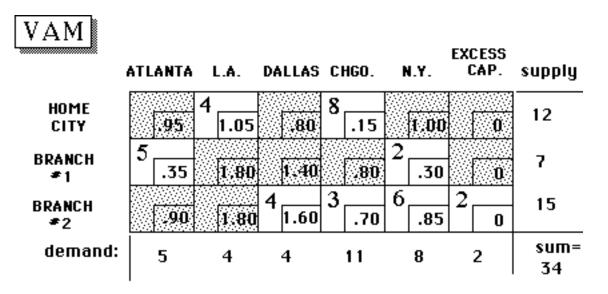
The maximum penalty is now that of BRANCH #1, and we select the least-cost cell in that row (BRANCH#1 - N.Y.)





Since only one source remains, we can complete the solution!





The total shipping cost for this solution is \$21.35

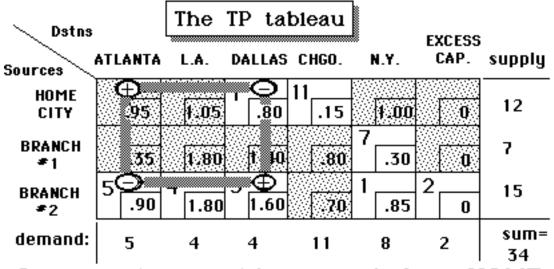


Computing Reduced Costs

To begin a simplex iteration, we must select a variable (shipment) to enter the solution.

This variable should have a **negative reduced cost**.

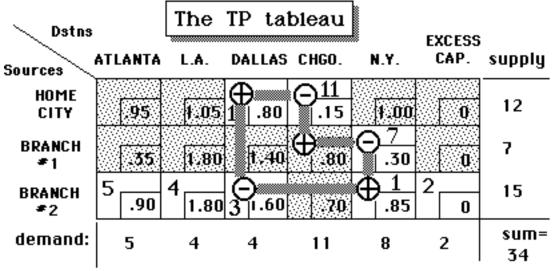




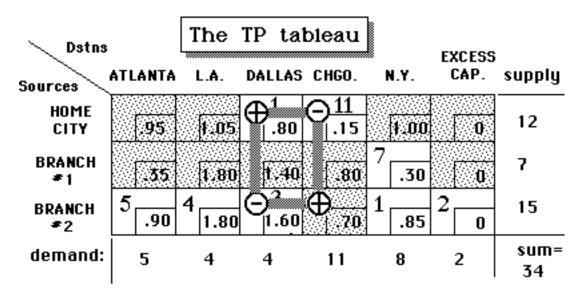
Suppose that we ship one unit from HOME CITY to ATLANTA.

Change in total cost = +0.95 - 0.80 + 1.60 - 0.90





If we ship ONE unit from BRANCH#1 to CHGO., the required adjustments are somewhat more complex. The reduced cost is 0.80-0.30+0.85-1.60+0.80-0.15



In this tableau, only the (BRANCH#2 - CHGO.) route has a negative reduced cost (=+0.70-0.15+0.80-1.60 = -0.25)

That is, every unit we ship along this route reduces our total cost by \$0.25.

An easier method for computing reduced costs:

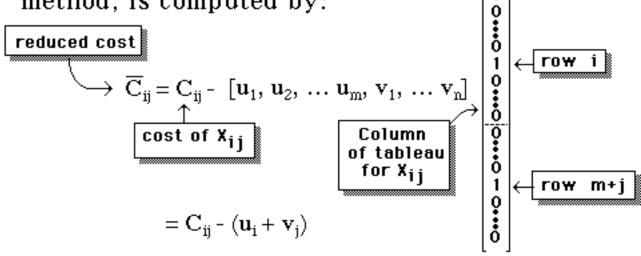
Let
$$u_i = \text{dual variable (simplex multiplier)}$$

for the supply constraint: $\sum_{i=1}^{n} X_{ij} = S_i$

Then the reduced cost, as in the revised simplex method, is computed by: $\overline{C}_{ii} = C_{ii} - (u_i + v_i)$



Then the reduced cost, as in the revised simplex method, is computed by: $\begin{bmatrix} 0 \\ 0 \end{bmatrix}$



Computing the simplex multipliers

Recall that the simplex multipliers are the values of the dual variables.

We will next write the dual constraints, and use "Complementary Slackness" to compute the dual variables.



The Primal LP

 $X_{11}X_{12}X_{13}X_{14}X_{15}X_{14}X_{21}X_{22}X_{25}X_{24}X_{25}X_{24}X_{31}X_{32}X_{55}X_{54}X_{35}X_{56}$

.95	1.05	.80	.15	1.00	0	.35	1.80	1.40	.80	.30	0	.90	1.80	1.60	.70	.85	0		MIN
1	1	1	1	1	1													=	12
						1	1	1	1	1	1							=	7 15
												1	<u> </u>	_	<u> </u>				
1						1						1						=	וכו
	1						1						1					=	4
	-	1						ı					-	1				=	4
			1						1						1			=	11
				1						1						1		=	8
					1						1						1	=	2

The Dual LP

 $\overline{\text{Max } 12\text{u}_1 + 7\text{u}_2 + ...} + 2\text{v}_6$ subject to

$$u_{1} + v_{1} \le 0.95$$

$$u_{1} + v_{2} \le 1.05$$

$$u_{1} + v_{3} \le 0.80$$

$$u_{1} + v_{4} \le 0.15$$

$$u_{1} + v_{5} \le 1.00$$

 $u_3 + v_5 \le 0.85$ $u_3 + v_6 \le 0$

(u_i & v_j unrestricted in sign)



The dual constraints are

$$u_i + v_j \le C_{ij}$$
 for all i & j

Complementary Stackness implies that

$$X_{ij} > 0 \implies u_i + v_j = C_{ij}$$

This provides us with (m+n-1) equations

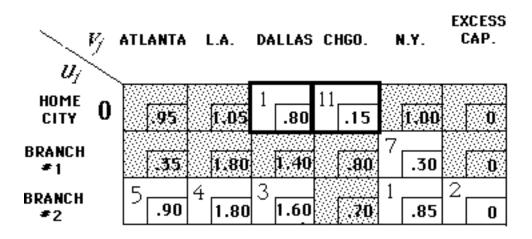
** of basic variables

from which we can compute the (m+n) unknowns.

(Because the system of equations is

"overdetermined", we can assign an arbitrary value, e.g., zero, to one of the dual variables.)



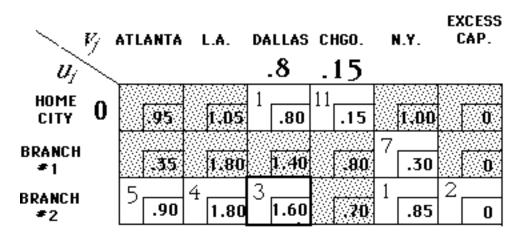


Let's arbitrarily set $u_1 = 0$ Then complementary slackness implies that

$$u_1 + v_3 = 0.80$$
 and $\Rightarrow v_3 = 0.80$

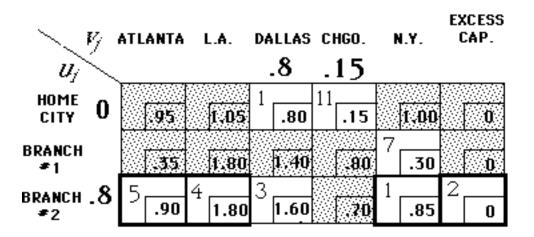
$$u_1 + v_4 = 0.15$$

$$\Rightarrow v_4 = 0.15$$



Now we can use Complementary Stackness to obtain

$$u_3 + v_3 = 1.60$$
 $u_3 + .8 = 1.60$
 $\Rightarrow u_3 = .8$



Now we can use complementary slackness to obtain v_1, v_2, v_5 , and v_6

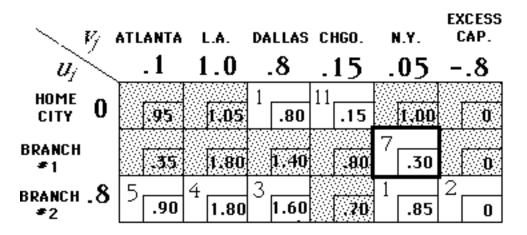
$$u_3 + v_1 = 0.90$$
 $u_3 + v_2 = 1.80$ $\Rightarrow v_1 = 0.10$ $x_2 = 1.00$

$$u_3 + v_5 = 0.85$$

 $\Rightarrow v_5 = 0.05$

$$u_3 + v_6 = 0$$

 $\Rightarrow v_6 = -0.8$

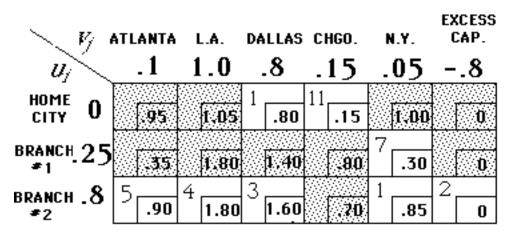


Finally, we can use v_4 to compute u_2 :

$$u_2 + v_4 = 0.30$$

 $\Rightarrow u_2 = 0.25$





Now let's use the simplex multipliers to compute the reduced costs, using the formula: $\overline{C}_{ij} = C_{ij} - (u_i + v_j)$

$$\overline{C}_{11}$$
= 0.95 - (0+.1)
= 0.85

$$\overline{C}_{11}$$
= 0.95 - (0+.1) \overline{C}_{24} = 0.80 - (0.25+0.15) \overline{C}_{34} = 0.70 - (0.8+0.15) = 0.85 = -0.25

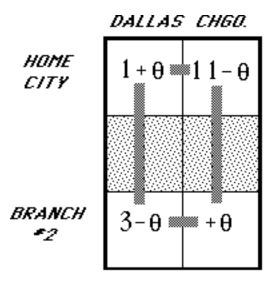
$$\overline{C}_{34}$$
= 0.70 - (0.8+0.15)
= - 0.25

These are in agreement with the earlier computations! Selecting variable to leave the basis

Once we have selected the variable to enter the basis, we must select the variable to leave the basis.

(In the simplex method, this is usually decided by the "MINIMUM RATIO TEST")



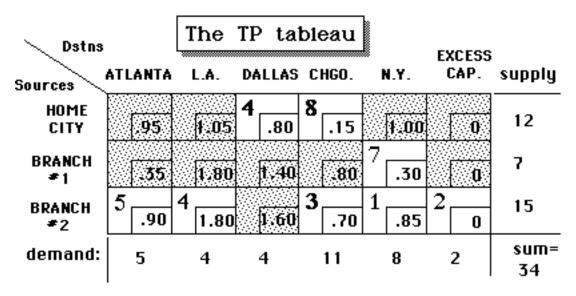


Since each unit shipped along the BRANCH#2-CHGO. route reduces our cost by \$0.25, so we wish to ship as much as possible.

What is the upper limit on θ ?

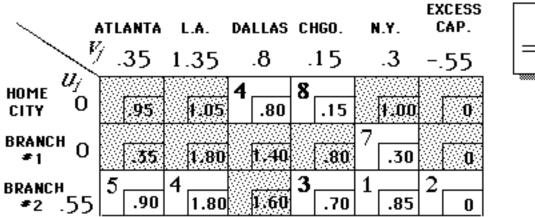
As soon as θ = 3, the shipment from BRANCH#2-DALLAS becomes zero, preventing any further increase in θ





The new solution has a total shipping cost of \$21.15, a savings of $$0.75 \ (= 3 \times 0.25)$



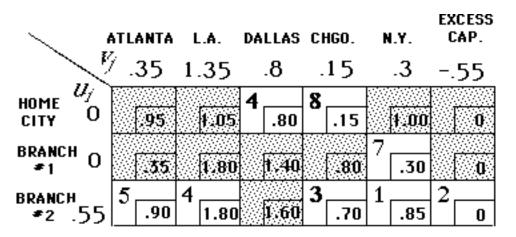


 $X_{ij} > 0$ $\Rightarrow \mathbf{u}_i + \mathbf{v}_j = C_{ij}$

To proceed with the next iteration, we first compute the dual variables.

For example, start with
$$u_1 = 0$$
:
$$u_1 = 0 \Rightarrow \begin{cases} v_3 = 0.8 \\ v_4 = 0.15 \Rightarrow u_3 = 0.55 \end{cases} \Rightarrow \begin{cases} v_1 = 0.35 \\ v_2 = 1.25 \\ v_5 = 0.3 \Rightarrow u_2 = 0 \end{cases}$$

$$\langle \mathbf{p} | \mathbf{p} \rangle = 0.55 \Rightarrow v_1 = 0.55 \Rightarrow v_2 = 0.55 \Rightarrow v_3 = 0.55 \Rightarrow v_4 = 0.55 \Rightarrow v_5 = 0.55 \Rightarrow v_6 = 0.55 \Rightarrow v_8 = 0.$$



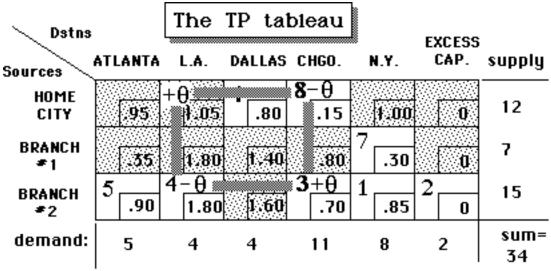
The reduced costs may now be computed:

$$\overline{C}_{11}$$
= 0.95-(0+0.35)
= + 0.60
 \overline{C}_{12} = 1.05 - (0+1.25)

$$\overline{\mathbf{C}}_{ij} \ = \mathbf{C}_{ij} - (\mathbf{u}_i + \mathbf{v}_j)$$

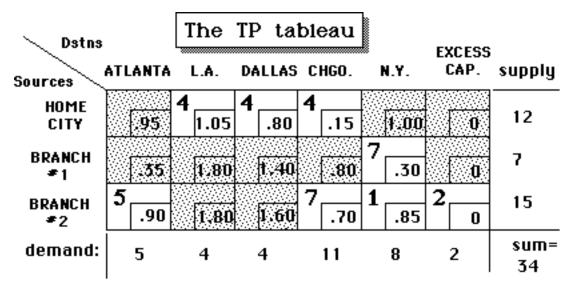
Since \overline{C}_{12} < 0, we may enter X_{12} into the solution.





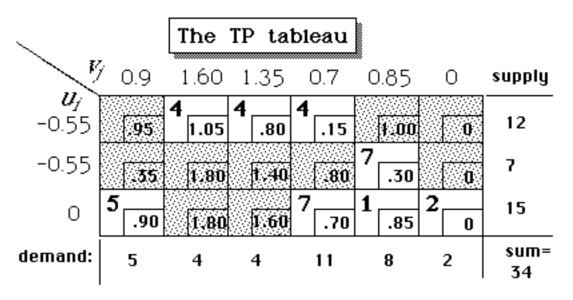
We identify the cycle formed by adding the new shipment, and determine the adjustments required. The maximum allowed increase in θ is min $\{8,4\}$ =4





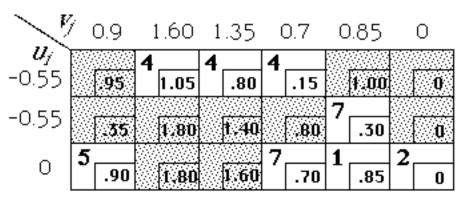
The new basic solution, with the cost reduced by $X_{12} \times \overline{C}_{12} = 4 \times 0.20 = 0.80$





By first assigning $u_3 = 0$, the dual variables shown above are computed.

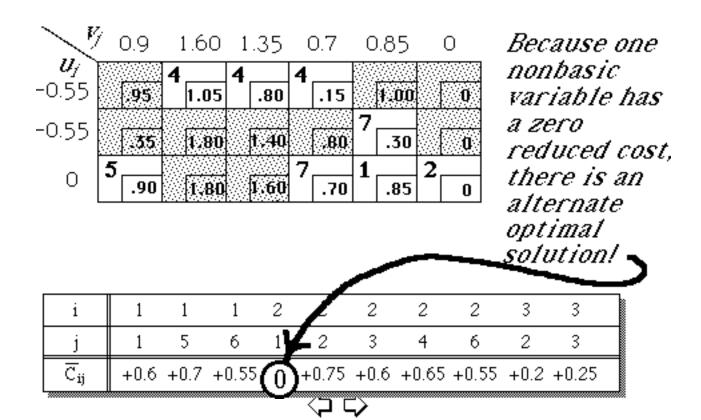


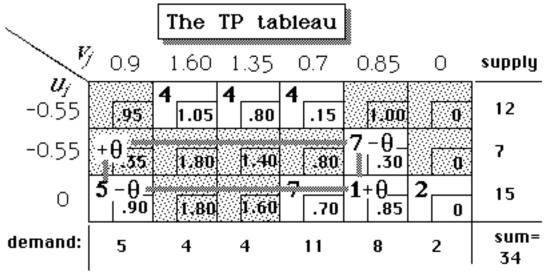


The reduced costs of the nonbasic variables are:

i	1	1	1	2	2	2	2	2	3	3	
j	1	5	б	1	2	3	4	6	2	3	
$\overline{\mathbb{C}}_{ij}$	+0.6	+0.7	+0.55	0	+0.75	+0.6	+0.65	+0.55	+0.2	+0.25	

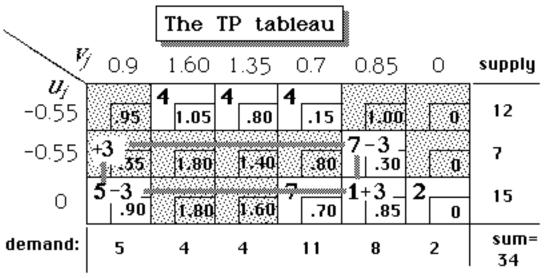
Since the reduced costs are nonnegative, the above solution is optimal! ⟨¬ □⟩



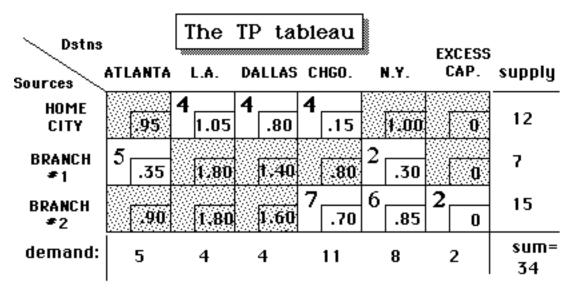


Increasing X_{21} by θ results in no change in the total cost, since the reduced cost is zero.

Any increase up to 5 will be feasible, and therefore optimal!



For example, an increase of 3 is optimal (although this gives us 9 positive shipments, which exceeds the number of basic variables, and is therefore optimal but not basic!) ⇔ ⇒



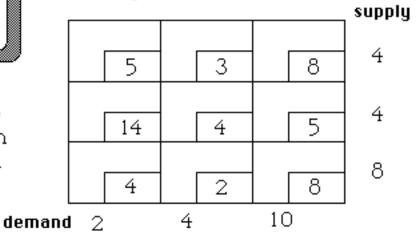
If $\theta = 5$, then X_{31} becomes zero and can leave the basis, giving the basic optimal solution shown above.

A Complication: Degeneracy

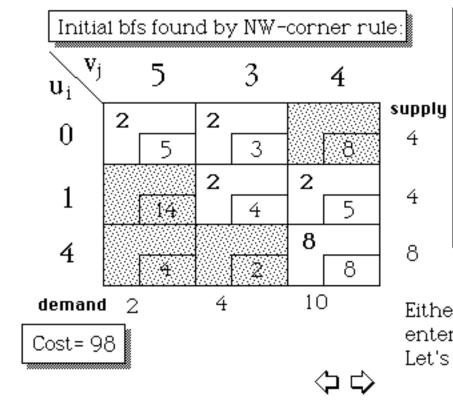
A degenerate feasible solution is one in which a basic variable is zero.

When this occurs, the next basis change may not result in an improvement in the total cost!

Example:







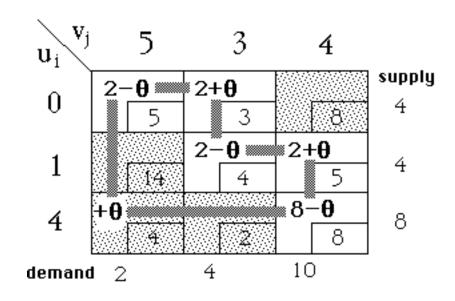
Reduced costs:

$$\overline{C}_{13}$$
= 8-(0+4) > 0

$$\overline{C}_{13}$$
= 8-(0+4) > 0
 \overline{C}_{21} = 14 - (1+5) > 0
 \overline{C}_{31} = 4 - (4+5) < 0
 \overline{C}_{32} = 2 - (4+3) < 0

$$\overline{C}_{31}$$
= 4 - (4+5) < 0

Either X31 or X32 may enter the solution. Let's arbitrarily select X₃₁

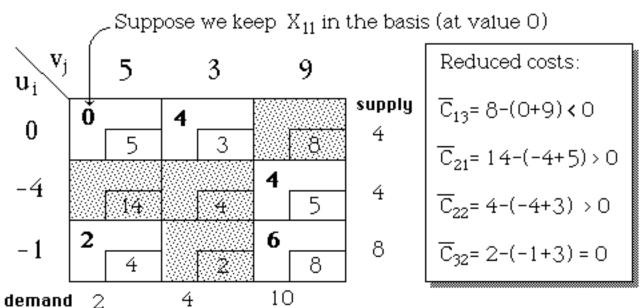


As **0** is increased, two of the basic variables reach zero simultaneously!

Only one basic variable can be replaced by X_{31} , while the other remains in the basis, even though it's value is zero.



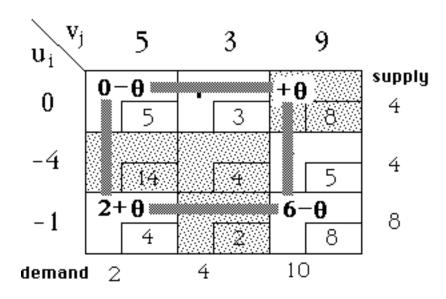
New bfs is degenerate



Cost is 88



Only X₁₃ has a negative reduced cost, so it enters the basis next.

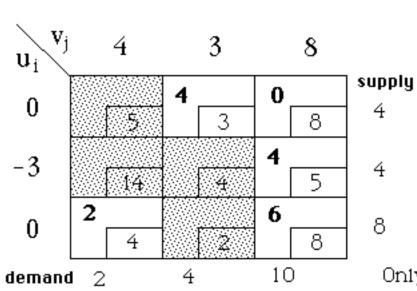




As we try to increase X_{13} , we see that we are immediately "blocked" at θ = 0!

If **0** > 0, then X₁₁ becomes negative (& the solution is infeasible).

Even though we cannot increase X₁₃, we do change the basis.



Cost remains at 88



Reduced costs:

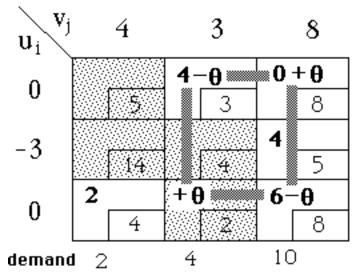
$$C_{11} = 5 - (0 + 4) > 0$$

$$C_{11} = 5-(0+4) > 0$$
 $C_{21} = 14-(-3+4) > 0$
 $C_{22} = 4-(-3+3) > 0$
 $C_{32} = 2-(0+3) < 0$

$$C_{22} = 4 - (-3 + 3) > 0$$

$$C_{32} = 2 - (0+3) < 0$$

Only X₃₂ has a negative reduced cost, so we will enter it into the basis.



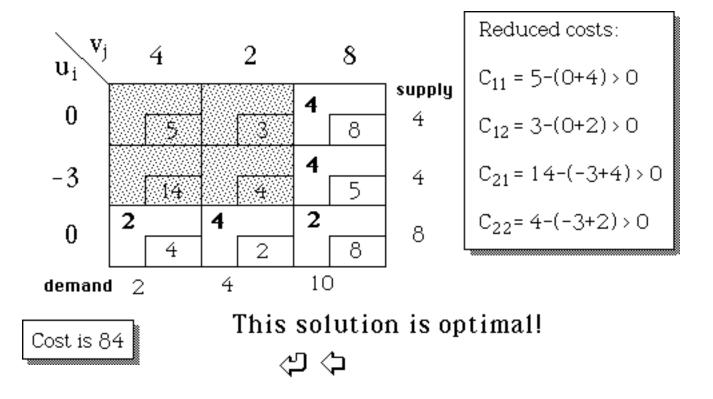
supply

4

At this iteration, even though the solution is degenerate, we are able to increase the variable entering the basis.

The next bfs is NOT degenerate!





A Production Planning Problem

- demands for next 4 weeks (which must be satisfied) are: 300, 700, 900, and 800
- regular production capacity is 700/week
- overtime is available in the SECOND & THIRD weeks, adding 200 to the production capacity
- production costs are \$10/unit during weeks
 #1&2, increasing to \$15/unit during weeks
 #3&4; overtime adds \$5/unit to the cost.
- excess production may be stored at a cost of

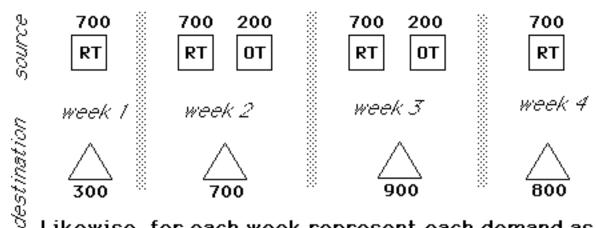
\$3/unit per week.



How should production be scheduled to minimize costs?

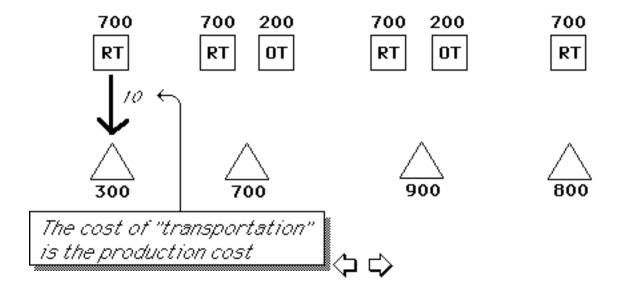
A TRANSPORTATION model of production planning:

For each week, represent each of regular and overtime capacities as a source:

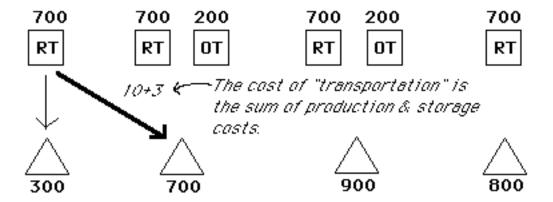


Likewise, for each week represent each demand as a destination.

Units which are produced in week #1 and which satisfy demand in week #1 are modeled as a flow from the source node to the destination node:

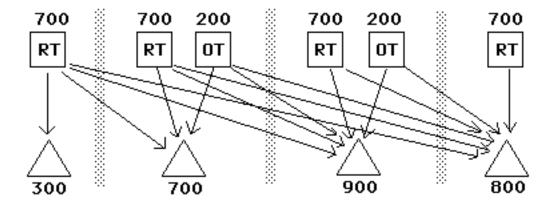


Units which are produced in week #1 and which are used to satisfy the demand in week #2 are modeled by a flow from the week #1 source to the week #2 destination:



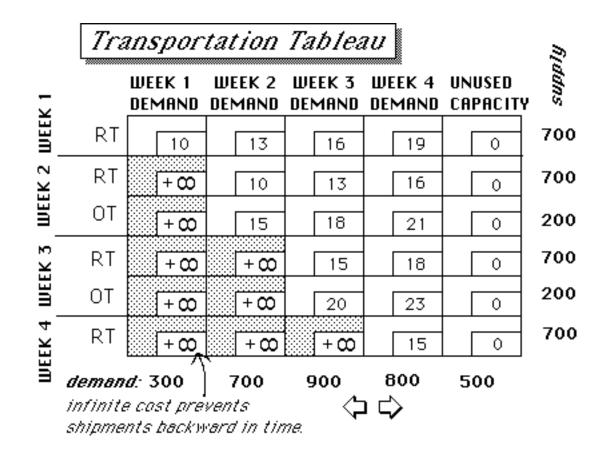


Flows in this model do not represent changes in geographical location!



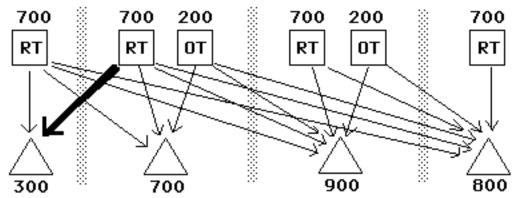


Note that flows above are never "backward" in time.



What meaning could a shipment backward in time have?

Suppose we produce a unit in week 2 with which to satisfy week 1's demand:



That is, week 1 demand has been "backordered"
The cost of such a "shipment" should include backorder
costs

△□〈□